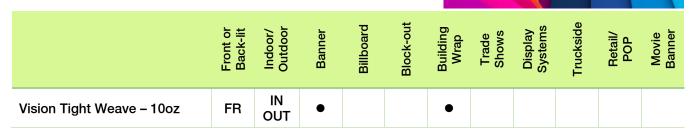


Vision Tight Weave (80/20)

Vision Tight Weave is a 10 oz. coated, polyester mesh banner substrate that is engineered for building wraps, fence graphics, barricade graphics and a variety of indoor and outdoor applications. Vision Tight Weave allows 30% air-flow through and is REACH compliant. The material has a premium white coating which provides vivid graphic production and consistent color management from batch to batch. Vision Tight Mesh is compatible for use with solvent, UV, Latex and screen printing. Vision Tight Weave is the choice for print professional seeking to improve efficiency and reduce seam frequency in grand format applications. Available in widths from 61" - 126".



CHARACTERISTICS	TEST METHOD	METRIC	ENGLISH
Support Cloth	DIN60001	Polyester	Polyester
Yarn dtex	DIN EN ISO 2060	1100 x 1100 dtex	1000 x 1000 denier
Type of Coating	N/A	PVC	PVC
Total Weight	DIN EN ISO 2286-2	300 g/m²	9.0 oz/yd²
Tensile Strength	DIN 53354	2420 x 1127 N/5cm	276 x 128 lbs/in
Tear Strength (warp/weft)	DIN 53353	607 x 196 N	69 x 22 lbs
Flame Resistance	DIN 75200	NFPA701, Title 19, B1, M2, CSFM UBC 26-6, UBC 26-7	
Low Temperature (No Crack at:)	DIN53357 BS3425	-30°C	-22°F
RF Weldable (Heat Sealable)	DIN 53354	Yes	Yes
Air Permeability	EN ISO 9237	1150 L/mm ² sec	
Fungus Resistance	DIN 53354	Treated	

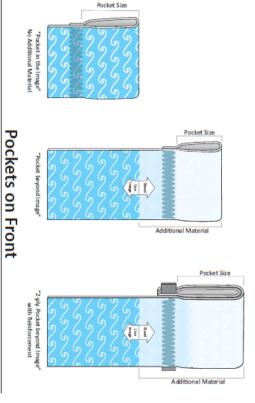
All statements, technical information and recommendations about Vision Graphics substrates are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All Vision Graphics products are sold with the understanding that the purchaser has independently assumed responsibility in determining the suitability of such product for its purposes. +1/-2 variance is allowed on all specs.

It is the responsibility of purchasers to independently verify, prior to use, the suitability of the products for their specific applications and print methods. SBR/Vision Graphics cannot be held liable for any misuse, damage or losses as specified in its product warranty. Subject to change without notice.

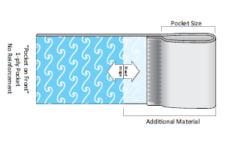




Finishing Type 05 (and the previous type 04). Standard banner pocketing. Can be welded or sewn. The outside edge of the pocket can be aligned to the Live Area or Additional Material can be included. Options include single or double pockets and/or reinforcement.



Finishing type 06. Standard billboard finishing. Can be welded or sewn. Options include single or double pockets and/or reinforcement. This type is most economical but limits the amount of bleed.



Bleed:

Safety Margin:

too close to the edge.

Image that is printed beyond the Live Area to cover the edges of the structure or "just in case" the structure measurements are slightly off or the image is not installed perfectly. An arbitrary distance from the Live Area inward to prevent critical copy/artwork from being

Frontlit Bulletin Nomenclature & Measuring Guide

The terms and measurements required to accurately produce a Frontlit sign can be confusing. Communicating with everyone from artist to installer is simplified when everyone is speaking the same language. Shown below in detail is a typical Bulletin with Pockets on the Front.

